

Coldseal 200/90

Two Parts Polyurethane Sealant

DESCRIPTION

Coldseal 200/90 is a cold applied, two part modified polyurethane cold applied sealant for sealing joints in concrete paved areas, roads, bridge decks, airfield runways and warehouses. It is capable of accommodating above average movement, and severe climatic conditions. Coldseal 200/90 is highly adherent to most commonly used materials in construction. It is available in pouring grade only.

Coldseal 200/90 is resistant to fuel, oil and hydraulic fluid spillage, will not harden in cold weather nor become excessively soft or pick up in hot conditions. Coldseal 200/90 has high durability and a long service lift which significantly reduces maintenance costs.

<u>Uses</u>

Coldseal 200/90has been specifically developed for sealing contraction and expansion joints in internal and external concrete slabs where resistance to attack by fuel and oils is required.

SPECIFICATION COMPLIANCE

- BS5212 : 1990 Part 1 Type N
- G.S. Clause 10.12(1)



ADVANTAGES

- Cold applied no heating equipment required.
- Fuel, oil and hydraulic fluid resistant.
- Self levelling.
- Tough rubbery seal, tolerant of climatic variations.
- Improved sealing efficiency less maintenance.
- High movement accommodation
- Pitch free environmentally friendly.

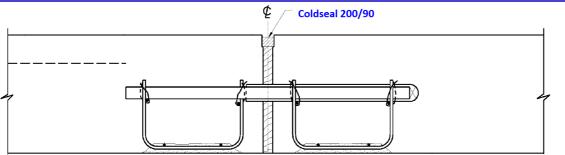
JOINT DESIGN CRITERIA

- For joint in concrete, the depth of the sealant should be equal to the sealant width in joint up to 12mm (Example: 10mm wide x 10mm depth).
- For joint over 12mm width, the sealant depth should be one half the width (Example: 25mm wide x 12.5mm depth).

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PHYSICAL & MECHANICAL PROPERTIES

Base Polymer and Colour:	Two Part Polyurethane and Black
Application Temp:	0°C to 60°C
Pot Life @ 20°C	> 40 minutes
U.V. Resistance:	Excellent
Specific Gravity:	Part A: 1.37
	Part B: 1.55
Shore 'A' Hardness:	< 20
Movement Accommodation	25%
Factor (BS 6093):	
Solids Content:	100%
Cure Time @ 20°C	Track Free is around 8 hours.
(unaccelerated)	Will accept traffic in 24 hours.
	Full cure in 3-4 days
Flammability:	Cured sealant dose not readily ignite nor
	support combustion.
VOC Content:	8.3 g/L
Density:	1.36 kg/litre
Flash point:	Over 65°C
Physical or chemical change:	Chemical cure
Chemical resistance to	Petrol
occasional spillage:	Aviation fuels
	Diesel fuels
	Synthetic oils
	Mineral oils
	Hydraulic fluids
	Kerosene
	White spirit
	Skyros
	Dilute acids
	Mild alkalis

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APPLICATION INSTRUCTIONS

All joints should be dry, free from dust and grease. Cleaning should be carried out by wire brushing or grinding.

Ensure that any expansion joint filler is tightly packed in the joint and at the required depth to provide the seal dimensions specified.

Apply one coat of primer and allow between 30 mins and 2 hours to dry, depending on climatic conditions. The mixed Coldseal 200/90 should be applied when primer is tack free.

If application of Coldseal 200/90 is delayed for more than two hours after priming, joints should be primed.

Add entire contents of part B to part A and mix for a 3 - 5 minutes using a slow speed drill with paddle type stirrer until a completely homogenous mix is obtained. Care should be taken to prevent unmixed material remaining on the sides of the container.

The sealant is then applied to the prepared joint void to finish 5mm below the surface. The sealant should not be applied at temperature below 5°C.



GUIDE TO QUANTITIES

Joint Size (mm)	Metres per 4 litre pack
10 x 10	40
15 x 7.5	35.6
20 x 10	20
25 x 12.5	12.8
30 x 15	8.9
40 x 20	5
50 x 25	3.2

*1 litre SCP Primer Type P for 5 packs Coldseal 200/90.

PACKAGING

4 Litre Pack

STORAGE

The storage shelf life is approximately 12 mouths but the material should be used before the date stamped on the container. Storage temperature range is 5°C to 25°C. Store in cool dry conditions.

HEALTH & SAFETY

Curing agent and mixed product may cause sensitization by inhalation. Avoid contact with skin and eyes and wear suitable protective clothing including gloves and goggles. Should accidental skin contact occur removed immediately with resin removing cream and then wash with soap and water. Do not use solvent. In case of contact with eyes rinse immediately with plenty of clean water and seek medical advice.

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SCP Primer Type P

Primer

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DESCRIPTION

Primer type 'P' is a blend of moisture curing urethane and hydrocarbon solvents forming a clear, brush applied liquid.

<u>Uses</u>

Primer type 'P' is used, following joint preparation, to seal porous joint void surfaces prior to the Coldseal 200/90 joint sealants.

APPLICATION INSTRUCTIONS

Primer should not be applied at temperatures below 5°C. A bond breaker strip must be placed at the back of all expansion and contraction joint prior to placing the sealant. Where bitumen impregnated filler boards are used care must be taken to ensure that bitumen does not come into contact with the primer or sealant. joints All should be completely dry and free from all traces of dirt, dust, grease, any previous sealants, and other foreign matter.

Cleaning may be carried out, by wire brushing, either hand or machine operated, grit blasting or grinding, in all cases, a clean bonding surface must be obtained, Joint sides must



be parallel and straight.

Spalled joints should be repaired with an appropriate material, such as Epoxy mortar. Following preparation, place a bond breaker or back up material into the bottom of the joint void to form the correct cross section for joint sealant and to prevent the sealant bonding to the base of the joint.

A thin coating of Primer type 'P' should be brushed onto the sides of the prepared joint. After priming, allow 30 to 60 minutes for solvents to evaporate and the primer become touch dry before applying the sealant, if application of the sealant is delayed for more than two hours after priming the joints should be re-primed.

SCP Primer Type P

Primer

COVERAGE

1 litre primer for 5 packs Coldseal 200/90.

PACKING

1 Litre tin

HAZARD DATA

Flammable liquid, flash point 48°C. Store away from heat and out of direct sunlight.

Avoid breathing vapour. Wear eye protection. Avoid slain contact.

In case of eye contact rinse with water for at least 15 minutes and seek medical attention.



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